

1. Identification of the Substance/Preparation and the Company/Undertaking

1.1. Product identifier

Substance or preparation trade name: Tungsten Lanthanum 1.5% (Gold) Unique reference numbers(s): 1.0MM G

1.0MM G 1.0MM G/175 1.6MM G 1.6MM G/175 2.0MM G 2.0MM G/175 2.4MM G 2.4MM G/175 3.2MM G 3.2MM G/175 4.0MM G/175 4.8MM G 4.8MM G/175 6.4MM G

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Electrodes for Tungsten inert gas welding (TIG)

1.3. Details of the supplier of the safety data sheet

Company/undertaking name & address: Parweld Ltd, Long Bank, Bewdley, Worcs, UK *ABN:* 95 000 029 729 *Telephone number:* +00 44 1299 266800 Emergency telephone number: +00 44 1299 266800

1.4. Emergency telephone number

Emergency tel: +00 44 1299 266800 (office hours only)

2: Hazards identification

2.1. Classification of the substance or mixture

No Significant Hazard



2.2. Label elements

Signal words:

Precautionary statements:

2.3. Other hazards

PBT: This product is not identified as a PBT/vPvB substance

3. Composition/information on ingredients

3.1. Hazardous ingredients

Tungsten	Conc.	CAS	EINECS	Reach
	88-100% %	7440-33-7	231-143-9	01- 2119488910- 30-0003
Lanthanum oxide	1 - 2%	1312-81-8	215-200-5	

4: First aid measures

4.1. Description of first aid measures

Skin contact: None Eye contact: Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Seek medical attention if irritation or symptoms persist. Contact lenses should be removed. Wash with water.

Ingestion: Rinse mouth and drink plenty of water .

Inhalation: Move the exposed person to fresh air. Seek medical attention if there are any adverse symptoms.

4.2 Most important symptoms and effects, both acute and delayed Eye contact: There may be irritation and redness.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure

4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Eye bathing equipment should be available on the premises.



5: Fire-fighting measures

5.1. Extinguishing media

Water, A,B,C and Class D dry powder

5.2. Special hazards arising from the substance or mixture

Exposure hazards: In combustion produces Tungsten Trioxide WO₃ (CAS1314-35-8).

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes

6. Accidental release measures

Personal precautions Environmental precautions	Ensure adequate ventilation of the working area Do not allow product to enter drains. Prevent further spillage if safe.
Clean up methods	Absorb with inert, absorbent material. Sweep up. Transfer to suitable, labelled containers for disposal. Clean spillage area thoroughly with plenty of soapy water.

7. Handling and storage

Handling Avoid contact with eyes and skin. Ensure adequate ventilation of the working area. Adopt best Manual Handling considerations when handling, carrying and dispensing.

Storage No special requirements

8. Exposure Controls

8.1 Exposure limits Tungsten	7440-33-7 TWA 5 mg/m3 ST 10 mg/m3
Lanthanum	N/A

8.2 Controls	
Engineering measures	Ensure adequate ventilation of the working area.
Hand protection	Gloves or hand protection cream
Eye protection	safety spectacles
Protective equipment	Wear protective clothing.
Reparatory protection	Particulate filtering mask (FFP3 type) recommended where dust or aerosols are produced.





9. Physical and chemical properties

Physical form: Appearance:	Solid. Metallic grey rods.	
Odour:	None.	
	Appearance:	

Important relevant safety parameters:

	Value	Unit	Test method	(67/548/EEC) Mel
Flame point Relative density (20°C) Solubility (20°C) pH value (20°C), 5% Melting point Boiling point Freezing Point	Non Flammable 19.3 insoluble N/A 3680 °C 5900 °C N/A	g/cm3	DIN 51 757	

10. Stability and reactivity

StabilityStable under normal conditions.Conditions to avoidOxidation in presence of Oxygen at increase temperature (600 °C plus)Materials to avoidPeroxides. Strong acids.

11. Toxicological information

No Acute oral, dermal or respiratory toxicity

Tungsten	LD ₅₀ oral Rat	>2000 mg/KG
-	LD ₅₀ dermal Rat	>2000 mg/KG
	LD ₅₀ respiratory Rat	>5.4mg/I 4Hr exposure
Lanthanum Oxide	LD50 oral rat	> 8500 mg/kg

12. Ecological information



Non hazardous in water

13 Disposal Considerations

General information	Dispose of in compliance with all local and national regulations.
Disposal methods	Contact a licensed waste disposal company. For disposal within the EC, the appropriate code according to the European Waste Catalogue (EWC) should be used.
Disposal of packaging	Empty containers can be sent for disposal or recycling.

14. Transport information

Not classified

Further information The product is not classified as dangerous for carriage.

15. Regulatory information

Risk phrases -N/A.

16. Other Information

Regulation (EC) No 1907/2006 of the European Parliament and of the Council, (REACH)